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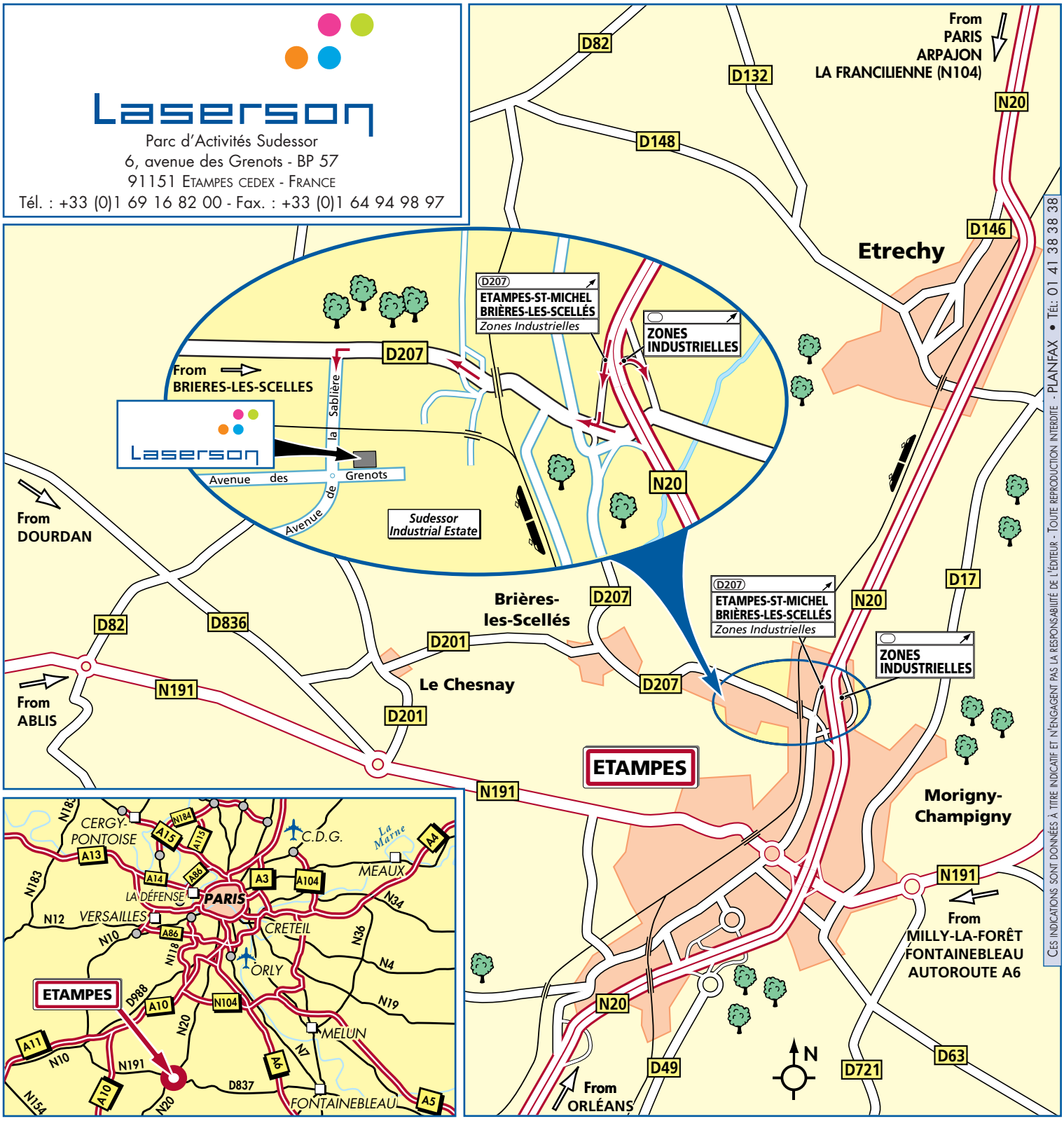

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■ **From Paris/Porte d'Orléans ou Porte d'Italie :**
Get on the A6a, A6b or B6 heading towards Bordeaux/Nantes/Palaiseau, then take the A10 towards Orléans/Bordeaux/Nantes/Palaiseau. Next take the RN20 for Etampes/Orléans. (Note: do not take the A10 Motorway towards Orléans.)
▶ When you approach Etampes take the first exit D207 Etampes-St-Michel/Brières-les-Scellés/Zones Industrielles. After passing the Les Rochettes shopping centre, follow signs for Z.I. Etampes/Brières-les-Scellés. Go under the railway bridge (single lane with traffic lights). About 400 metres after the railway bridge, take the first road on the left Avenue de la Sablière. You are now entering the Sudessor industrial estate After the level-crossing, turn left at the roundabout *(now see detailed inset).*

■ **From Paris/Pont de Sèvres :**
Get on the N118 heading towards Orléans/Chartres, then take the N104 (Francilienne) towards Lyon/Montlhéry/Orléans via the RN20/Etampes. Take exit 43 heading towards Etampes/Orléans via the RN20 *(then follow instructions as from ▶ above)*

■ **From Lyon :**
Get on the A6 heading towards Paris, then take exit 13 Etampes/Melun/Milly-la-Forêt. Take the D372 on the left heading towards Milly-la-Forêt. Next take the D837 heading towards Maisse/Etampes. When you reach Etampes, take the RN20 towards Paris. Take the exit marked Zones Industrielles (taking care on the hairpin bend). Go past the Les Rochettes industrial estate on your right and follow signs for Z.I. Etampes/Brières-les-Scellés. Go under the railway bridge (single lane with traffic lights). About 400 metres after the railway bridge, take the first road on the left. You are now entering the Sudessor industrial estate. After the level-crossing, turn left at the roundabout *(now see detailed inset).*

■ **From Orléans :**
Get on the N20 heading towards Etampes. Take the exit marked Zones Industrielles (taking care on the hairpin bend). Go past the Les Rochettes industrial estate on your right and follow signs for Z.I. Etampes/Brières-les-Scellés. Go under the railway bridge (single lane with traffic lights). About 400 metres after the railway bridge, take the first road on the left. You are now entering the Sudessor industrial estate. After the level-crossing, turn left at the roundabout *(now see detailed inset).*

■ **From Chartres/Le Mans :**
Get on the A11 heading towards Paris. Take exit 1 Etampes/Rambouillet/Ablis.
▼ Get on the N191 heading towards Etampes and at the fourth roundabout (5km before Etampes) follow signs for D201 Z.I. Etampes/Brières-les-Scellés/Le Chesnay. In the hamlet of Le Chesnay, turn right towards Brières-les-Scellés. Cross Brières-les-Scellés, following signs for Etampes. You will pass companies such as Faurecia, Laloyeau, Kappa, and Sacer. Turn right into avenue de la Sablière. You are now entering the Sudessor industrial estate. After the level-crossing, turn left at the roundabout *(now see detailed inset).*

■ **From Bordeaux/Tours/Orléans :**
Get on the A10 heading towards Paris. Take exit 11 Etampes/Rambouillet/Allainville *(then follow instructions as from ▼ above).*

■ **From Rambouillet :**
Get on the N10 heading towards Ablis *(then follow instructions as from ▼ above).*